

#### ABSTRACT OF THE DISCLOSURE

~~The invention relates to a~~ A method for producing a core sand and/or molding sand for casting purposes. ~~According to said method,~~ mixes a basic granular mineral molding material such as silica sand ~~is mixed~~ with an additive based on an organic or inorganic component, a binding agent being optionally added. ~~According to the invention, the~~ The additive is coarsely ground prior to the mixing process, more than 50 percent by weight of the grains having a minimum size of approximately 0.05 mm.